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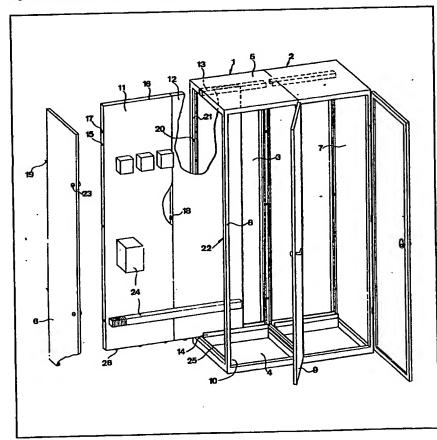
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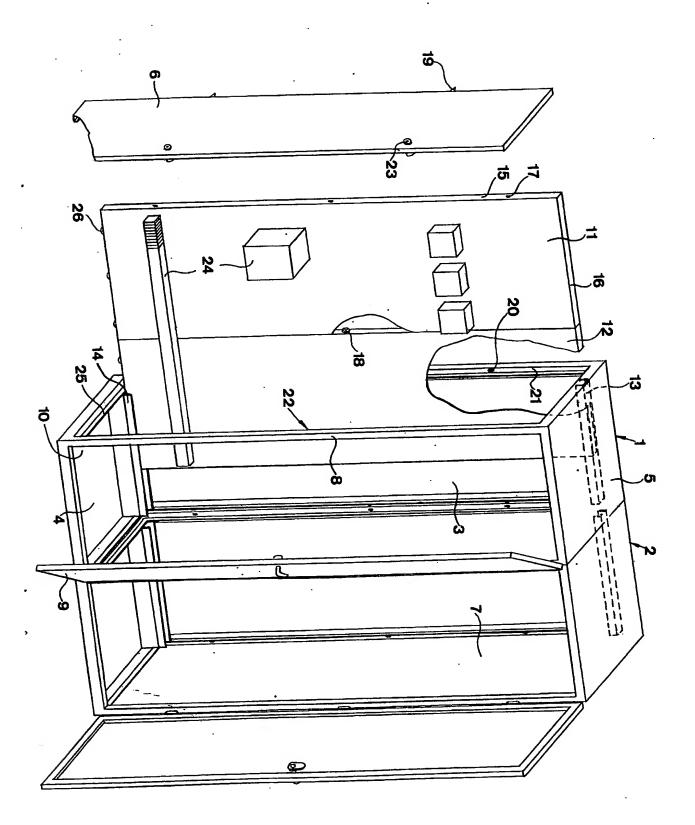
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#### (54) Cabinet

(57) The invention relates to a cabinet 1 of the type comprising a plate 11 for mounting electrical installation components 24. In previously known cabinets the installer has had to move between uncomfortable postures and further the mounting plates have been comparatively narrow due to the fact that the plates have been removed and inserted through the shutter opening 10 of the cabinet. The cabinet of the invention eliminates these inconveniences by the fact that the mounting plate 11 is made movable out of and into the cabinet respectively through an opening, the plane of which extends substantially at right angles to the plane of said shutter opening 10. The further opening is provided by removing a side panel 6 of the cabinet.



GB 2 000 01 / A



#### **SPECIFICATION**

#### Cabinet

5 This invention relates to a cabinet of the type comprising at least one plate for mounting preferably electrical installation components, said plate being, when erected, accessible from outside the cabinet through an opening 10 which is situated at the front of the cabinet and may be closed by means of a door or shutter, said plate also being movable out of the cabinet so as to facilitate the mounting of said components thereon. In practice said 15 installation components may consist of a large number of various components and accessories, such as couplings, relays, plinths, safety devices, conductors, bus bars, disconnectors and so on. An important requirement in con-20 nection with such cabinets is that they should be tight so that dust, vapour or other pollutions occurring in the air are prevented from contacting the components in the cabinet. To this end the cabinets are constructed by a 25 generally parallel-epipedically shaped framework comprising a back piece, a bottom piece, a top piece, two side pieces as well as a front in which the above-mentioned opening with the shutter is disposed. All of these 30 cabinet pieces except for the shutter are connected hermetically thightly to each other or to the framework and by arranging suitable sealing strips for the shutter, the structure can fulfil even very high requirements for close-35 ness. The mounting plate previously mentioned is usually fixed by means of bolts or screws, either in the vicinity of the back piece of the cabinet or alternatively somewhere between the back piece and the front, with the 40 plane of the plate substantially parallel to the plane of the back piece and the front respectively. The removal of the plate after disconnecting the bolts or screws is effected through the shutter opening, the plate being lifted or 45 tilted therethrough.

Originally the electric installation cabinets of the above-mentioned type were made with side pieces which were permanently and rigidly attached to the framework. In the last few 50 years with the increased demands for automatisation with the ensuing electrification, a need has however arised to assemble two or more small cabinets into a larger unit or central assembly. In order to save material 55 and labour, chiefly in connection with the wiring between the components in the various cabinets, one has got the idea of securing the sid pieces d tachably to th framework in ord r to r nd r th ass mblage of two or 60 mor cabin ts possible, after r moval of the two opposed side pieces of adjacent cabinets, so as to form a larger cabin t unit c nfining one single continuous space. In this space the wiring betw n components mounted on dif-65 ferent mounting plates can be carri d out

using a minimum of wiring material and with a rather limited labour.

Irrespective of the question whether the cabin t has p rmanent or detachable side pieces, the removal and the insertion of the mounting plate have hitherto always been effected through the shutter opening. This is due to the fact that all cabinets previously known have a framework structure which, 75 even if the side pieces are removable, is not adapted for handling the mounting plate otherwise than just through the shutter opening. To remove and insert the plate through the shutter opening in this manner has however proved to be associated with rather seri-80 ous inconveniences. Thus, this means that the mounting plates in the different cabinets, which per se are assembled into a continuous unit, still consist of parts being separated from each other. Hence it follows that the work of 85 mounting or fitting up, that is the work of mounting the installation components on the plates, in many cases may be extremely troublesome and time-consuming in spite of the fact that the plates are removable. Thus, if long installation components of various kinds, such as bus bars, are to be mounted extending between two or more different mounting plates, the mounting compulsorily has to be done after the plates have been put in place within the cabinets. This work is complicated to a high degree by the framework uprights enclosing the shutter openings and therefore the installer will have to move between very uncomfortable postures to be able to perform 100 the work at all. Another inconvenience is the fact that the size of the shutter opening settles the maximum width of the mounting plate. Since the uprights enclosing the shutter open-105 ing for strength reasons have to be of a fairly large size or width, this means that the mounting plate, when erected within the cabinet, is in no way capable of filling out and utilizing the whole width of the cabinet. In practice, each of the two uprights of for 110 instance a cabinet having a width of approximately 500 mm, may have a width of 40 à 50 mm which means that the plate can be made with a width of 400 à 420 mm at a 115 maximum. The result is that the plate utilizes merely about 80% of the width space occupied by the cabinet. The object of the present invention is to

eliminate the above-mentioned inconveniences
of electric installation cabinets previously known and provide a cabinet which by simple means renders an easy and rational work of m unting possible. In a manner as simple as genious this is achi ved by the fact that the mounting plate is movable out. f and into the cabinet resp ctively through an op ning the plane of which extends at an angle to the plane of said special opening. Preferably the plane of said special opening extends at right angles to the plane of the shutter opening. In

this way the width of the mounting plate may be mad equal t th width of th cabinet itself; that is equal to the distance betwe n the two side pieces of the cabinet. Thus, when the mounting is to b performed, all plates included in a cabinet unit may be removed and interconnected into one single continuous plate unit on which all mounting operations may be effected before the plate 10 unit is inserted in the cabinet unit.

With reference to the attached drawing a closer description of an embodiment of the invention will follow hereinafter. In the drawing two cabinets assembled to a unit are 15 illustrated in a perspective view, two mounting plates interconnected into a plate unit being shown partly withdrawn out of the cabinet unit. Moreover, a detached side piece is illustrated in perspective view.

20 The two individual cabinets 1 and 2 which jointly form a unit and which are identical in structure, each comprises in a conventional manner a back piece 3, a bottom piece 4, a top 5, two side pieces 6 and 7 as well as a 25 front 8 in which an opening 10 is provided. Said opening may be closed by means of a shutter or door 9. This is the structure or condition of the cabinets when they are furnished separately. In the example shown the 30 two cabinets are illustrated in an interconnected condition. Hence it follows that the right side piece of cabinet 1 as well as the left side piece of cabinet 2 are missing in the

35 Originally, each cabinet 1, 2 comprises a mounting plate 11 and 12 respectively, the height of which substantially corresponds to the height of the cabinets and the width of which, in accordance with a feature of the 40 invention, is substantially equal to the maximum width of the cabinets.

For guiding each mounting plate there is in the individual cabinet two opposite guides engaging two opposite edge portions of the 45 plate. In the embodiment shown, said guides consist of channels or U-beams 13 and 14 the first one of which is fixed on the lower side of the top piece 5, with the shanks of the U directed downwards, while the other one is 50 fixed on the bottom piece 4, with the shanks of the U directed upwards. Though U-beams are exemplified as guides it is evident that other kinds of guides may be used as well, such as rails engaging groove like recesses in 55 the edge portions of the plate.

In order to facilitate the relative movement between the plate and the guides, roller means such as pulleys 26 may be disposed at I ast in the bott m edge of th plate so as to 60 roll against the bottom flange of U-beam 14. Anal gous roller m ans may also be disposed at the top edge f the plate.

In thi case each mounting plate 11, 12 compris s four flanges 15, 16 projecting sub-65 stantially at right angles to the plane of th

plate, tw of said flang s (namely flanges 15) extending all ng the long side edges of the plate, whil the other two (flanges 16) extend along the short sid edges of the plate. In the longitudinal flanges 15 holes 17 are prebored at certain locations along the flanges. These holes are utilized for joining the plates in question. As indicated in the drawing such joining is effected by means of fastening ele-75 ments in the form of bolts and nuts 18.

The detactable side pieces of the cabinet (see side piece 6) comprises a plate or panel suitably formed with reinforcing flanges, said panel presenting at one longitudinal edge thereof locking tabs 19 which may be inserted into narrow slots 20 recessed in a corner upright 21 of the framework 22 on which the cabinet is constructed, said tabs locking said edge of the side piece relative to the framework. For locking the opposite edge of the side piece there are locking means 23, preferably in the shape of quick coupling means of a known or arbitrary type. These locking means can be disposed either on the side piece as illustrated in the drawing or on the framework 22

In the drawing reference numeral 24 designates a number of installation components which have been mounted on the two mounting plates 11, 12. In particular it should be noted that certain components are long and extend over both plates.

The plates as well as all of the cabinet pieces (back piece, top piece, bottom piece, 100 side pieces, shutter piece) are preferably made of pressed metal sheet using conventional pressing technique.

> It should be noted that the detachable side pieces abut and cooperate with special sealing strips 25 ensuring a tight seal of the cabinets in question. Similarily, also the shutters 9 cooperate with suitable sealings.

The cabinet described is used in the following manner. From the manufacturer the two cabinets 1 and 2 are delivered separately with 110 the side pieces in place and with a mounting plate within the cabinet.

When need arises to assemble the two cabinets to a larger continuous unit, the two 115 side pieces of cabinet 1 as well as one side piece of cabinet 2 are detached. The two mounting plates 11, 12 are removed from the cabinets. The cabinet housing may now be interconnected in a suitable manner, for in-120 stance by means of screws applied in the framework.

Also the two mounting plates 11, 12 are interconnected by means of the fastening elements 18 or in another suitable manner. The 125 two plates now form a continuous unit on which the various components 24 may be

mounted in a comfortable, easy and timesaving manner.

When the mounting of components 24 has 130 been accomplished and when the necessary

interconnections have been made, the plate unit is put into the cabinet unit by being inserted int and guided by the guides 13, 14. Hereafter the connection of the various components can be accomplished.

When the plate unit has been put in place, one of the detached side pieces, in this case side piece 6, is attached to the side of the cabinet 1 shown to the left in the drawings, 10 and therafter the cabinet unit is ready to be used.

If a large number of mounting plates are interconnected into a unit it is evident that a comparatively large space is required next to 15 the cabinet unit in order to permit the plate unit to be inserted into the cabinet unit. If however, this available space is small, one can proceed in such a way that the plates are first interconnected into a unit, and therafter 20 the individual cabinet casings are passed onto the plate unit one by one from the flank thereof. Hereby the requirements for available space are reduced to a space being equal to the width of one single cabinet casing only.

The advantages of the invention are evident inasmuch as it permits a quick and rational mounting of all types of installation components at the same time as the mounting plates in question may be given a maximum width, 30 which in turn means an optimal utilization of the space capacity of the cabinets.

Of course the invention is not merely limited to the embodiment described above and shown in the drawing. Thus, instead of re-35 moving the mounting plate laterally from the cabinet it is conceivable to construct the cabinet in such a manner that the plate may be removed in a vertical direction, that is through an opening either at the bottom of the cabinet 40 or at the top thereof. This embodiment may be particularly advantageous in connection with wall cabinets in contrast to the standing cabinets shown in the drawings. Of course it is possible to use the cabinet of the invention 45 for mounting other installation components than electrical components only, such as pneumatic, hydraulic, electronic components. Other modifications of the invention are conceivable too within the scope of the following

#### **CLAIMS**

50 claims.

 Cabinet comprising at least one plate (11) for mounting installation components 55 (24), said plate being, when erected, accessible from outside the cabinet through an opening (10), which is situated at the front of the cabin t and may be cl sed by means of a shutter (9), said plate also being m vabl f th cabinet s as to facilitate the mounting of said comp nents th reon, at least on of two cabinet parts (6, 7) extending backwards from the front (8) to a back (3) being detachably secured to the cabinet in order to nable 65 ass mblage of two or more cabin ts, said

cabinets together f rming a cabinet unit confining a common spac, characterized in that said mounting plate (11) is movable ut of and into the cabin t r spectively through an opening, the plane of which extends at an angle to the plane of said shutter opening (10).

Cabinet according to claim 1, wherein the opening for the mounting plate (11) is 75 arranged in a cabinet side extending substantially at right angles to the front (8).

3. Cabinet according to claim 1 or 2, wherein the width of the mounting plate (11) is substantially equal to the width of the cabinet, that is equal to the distance between two cabinet side pieces.

4. Cabinet according to anyone of the preceding claims, wherein the mounting plate (11) is guided by two opposite guides (13, 14) mounted within the cabinet, two opposite edge portions of the plate engaging said guides.

5. Cabinet according to claims 2 and 4, wherein one (14) of said guides is located at the bottom (4) of the cabinet while the other one (13) is located at the top (5) thereof.

6. Cabinet according to claim 4 or 5, wherein the mounting plate (11) and/or the guides (13, 14) have roller means (26) for facilitating the relative movement between the plate and the cabinet.

7. Cabinet according to anyone of the preceding claims, wherein the mounting plate (11) comprises a number of flanges (15, 16) which project substantially at right angles to the plane of the plate and which are arranged to facilitate joining of two or more plates (11, 12) to a continuous plate assembly which is common to the whole cabinet unit (1, 2).

8. Cabinet according to claim 7, wherein 105 the flanges (15), at predetermined locations, have pre-bored holes (17) for fastening elements (18).

9. A cabinet substantially as hereinbefore 110 described with reference to and as illustrated in the accompanying drawings.

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